



STEVEN LABEL

PRODUCT DATA SHEET

9306-10 Economy Laminating Adhesive

General Description

The **exposed side adhesive** is a new, general purpose rubber based adhesive designed for bonding to a wide variety of polyurethane and polyethylene foams, felt, rubber, sponge, cork, abrasive materials and gasket material. The **liner side adhesive** is a new, general purpose rubber based adhesive that bonds well to most substrates at room temperature. This adhesive exhibits high initial tack and high peel strength.

Physical Properties

Product Construction	Description
Adhesive (exposed side)	1.4 mil (0.036 mm)
Adhesive (liner side)	1.1 mil (0.028 mm)
Liner	Standard 60# polyethylene lay flat silicone treated release liner (54" and 60" widths available).

Adhesion Properties

Surface	PSTC #3, no dwell backed with 1 mil polyester		PSTC #7 modified, no dwell 1/2" x 1/2" x 1000 gm, at 72°F
	# / In. width	(N/100 mm)	
Exposed side adhesive	7.0 - 9.0	(125 - 157)	24+ hours
Liner side adhesive	6.0 - 7.5	(106 - 131)	24+ hours

Tensile 10 #/inch width (175 N/100 mm)

Elongation 70%

Shelf Life One year when stored under cool, dry conditions.

Notes: The use of heat and pressure will help to increase the initial bond of the product to the substrate. Surfaces to be bonded to should be clean, dry and free of grease and oil. This product should not be laminated to any material that contains migrating plasticizers.

Product Performance and Suitability

All of the descriptive information and recommendations for the use of Steven Label products shall be used only as a guide. Furnishing such information and recommendations shall in no event constitute a warranty of any kind by Steven Label. All purchasers of Steven Label products shall independently determine the suitability of the material for the purpose for which it is purchased. No distributor, salesman, or representative of Steven Label is authorized to give any warranty, guarantee, or make any representation in addition or contrary to the above. If a product is proved to be defective, then the exclusive remedy and Steven Label's sole obligation shall be, at Steven Label's option, to replace the quantity of the product which is proved to be defective or to refund the purchase price.

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